

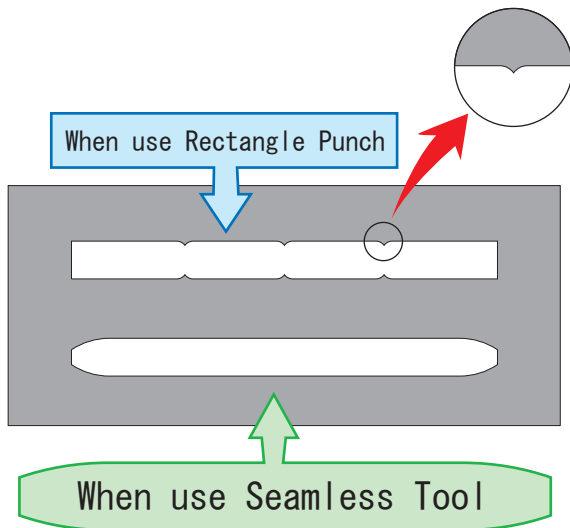
Seamless tool



Eliminating the shearproof Knotching mark !

This tool is provided for eliminating the shearproof knotching mark(or step). When use rectangle or rectangle with radius corner punch for parts separation, small knotching mark appears on the side edge of punched material. This tool can be eliminate such marks effectively.

(For example)
 Seamless tool Thick Turret Type 1-1/4" 5 x 30



■ Processing condition level



■ Order and instructions

- ① When put the order just indicate "Seamless Tool"
- ② Please specify machine type, tool size, (A, B size on drawings below)
- ③ Working material
 cold roll 2.3mm max
 alminium 2.0mm max
 stainless steel 1.5mm max
- ④ Punch pitch is (B -11)mm
- ⑤ When need sharp corner, please use standard Rectangle or Square Punch.

Image Figure

